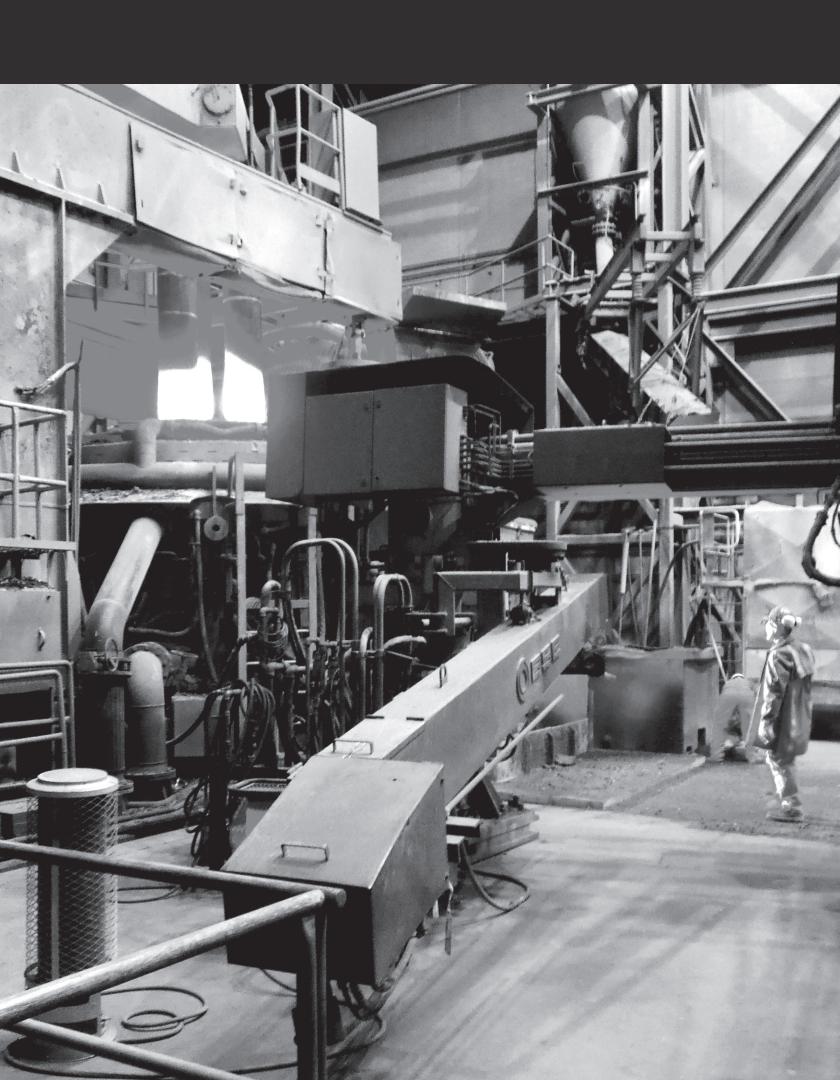
# TECHNICAL SERVICES





Giving an added value to customers is top priority for UKCG.

UKCG brings to our customers the expertise of a globally renowned regulation specialist and project engineer.

#### **TECHNICAL SERVICES**

#### 1. Electrode I<sup>2</sup>t Optimisation

I<sup>2</sup>T is an electrical measurement that gives an electrode consumption value during furnace operation.

- · Evaluate with periodical I<sup>2</sup>T changes.
- · Identify when electrode consumption has increased and find the reasons why.
- · Lower I<sup>2</sup>T with efficiency without impacting PowerON times.

## 2. Preventing Electrode Breakage Analysis

Optimise and fine tune regulator's electrode protection systems and / or develop logic to implement protection from:

- · Scrap cave-ins (inverse over-current curve logic protection)
- · None conductive charges (NCC logic)
- · Loss of furnace reference (grounding checks)

## 3. Power Curve Analysis And Develop Power Profiles

Obtaining real power curve data to determine actual furnace operation in order to develop and modify actual or new power profiles to achieve:

- Efficiency: Decrease Kwh/Ton, electrode consumption.
- · Productivity: Decrease PowerON time.
- · Avoid operational issues: Arcing with roof, refractory wear, scrap accumulation, flicker reduction, stability factor control, plus many more.



<sup>&</sup>quot;Finding the problem is just the first step, giving a solution and solving it is our commitment. This is what really makes the difference."



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